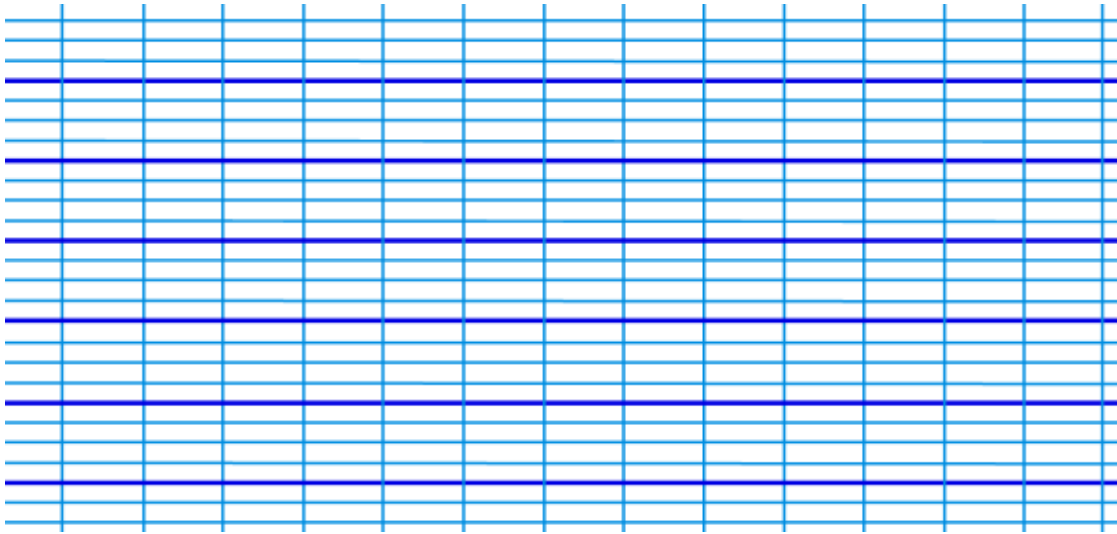


Pose et calcule les additions :

$37 + 28 = \dots\dots$

$41 + 23 + 7 = \dots\dots$



$52 + 8 + 12 = \dots\dots$

$25 + 9 + 8 = \dots\dots$

